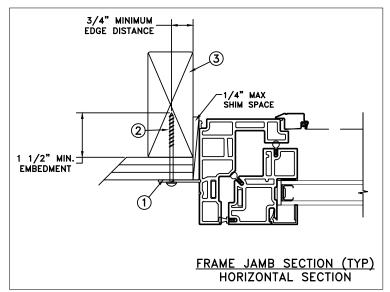


NAILFIN/SCREW-WOOD INSTALLATION



MAXIMUM		DP	IMPACT
72.0625" x	72.0625"	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #8 SPH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

RECORD No.: D015927

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 3.0 mm annealed 13.0 mm airspace 3.0 annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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JUSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

DATE: 06/19/2020 DRAWN BY: T. BROOKS SCALE: NTS CHECKED BY: TITLE: J. GOOSSEN APPROVED BY:

J. GOOSSEN

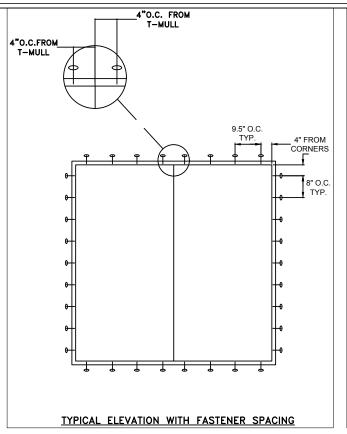
ELBWEN KLAMATH FALLS OR, 97601

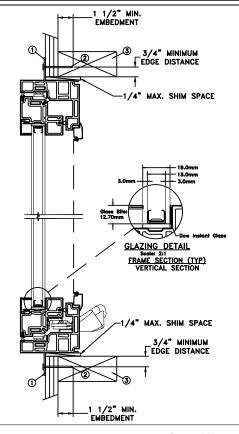
3737 LAKEPORT BLVD.

PHONE: (800) 535-3936

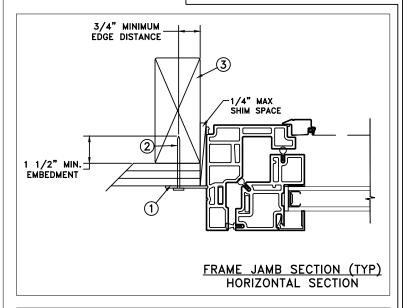
Auraline Composite Insash Stationary Casement (CHS) Two Wide

REPORT No.: L0255.01-301-47 CAD DWG. No.:





NAILFIN/NAIL-WOOD INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72.0625" x	72.0625"	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 6d x 2" fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed,tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing is 3.0 mm annealed 13.0 mm airspace 3.0 annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

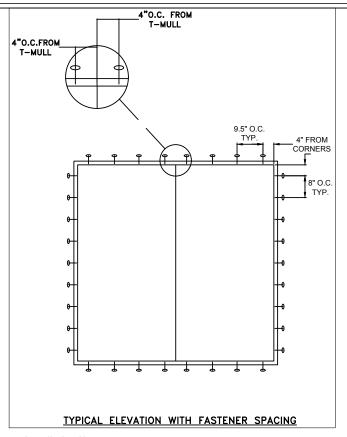
DISCLAIMER:

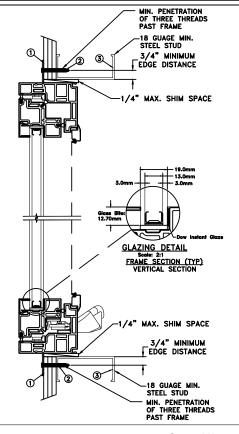
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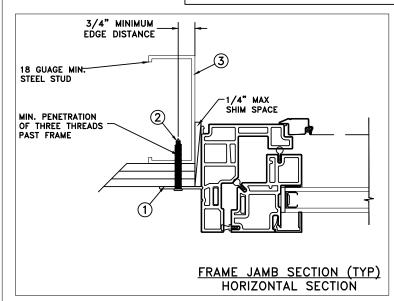
JUSEPH A. REED, P.E.
Florida P.E. No. 58920, REG. No. 33474
5 Leigh Drive
York, PA. 17406
(717) 848-1200

	DATE: 06/19/2020	IELD WEN	373	37 LAKEPORT BLVD.		
DRAWN BY: T. BROOKS	SCALE: NTS	Jule Will	PHO	NE: (800) 535-3936		
CHECKED BY: J. GOOSSEN	TITLE:		-	. (6116)		
APPROVED BY: J. GOOSSEN	Auraline	Composite Insash Stationary Casement (CHS) Two Wide				
RECORD No.: D015927		TWO WILE				
REPORT No.: L0255.01-301-47	7	CAD DWG. No.:	REV: A	SHEET 2 of 10		





NAILFIN/SCREW-STEEL INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72.0625" x	72.0625"	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring through nailfin into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

APPROVED BY:

J. GOOSSEN

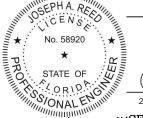
REPORT No.: L0255.01-301-47

RECORD No.: D015927

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 3.0 mm annealed 13.0 mm airspace 3.0 annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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DATE: 06/19/2020 DRAWN BY: T. BROOKS SCALE: NTS CHECKED BY: TITLE: J. GOOSSEN

ELBWEN KLAMATH FALLS OR, 97601

3737 LAKEPORT BLVD.

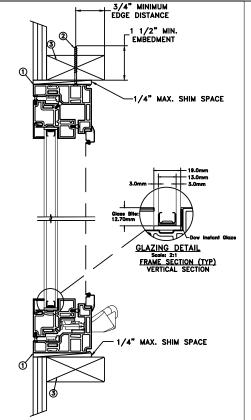
PHONE: (800) 535-3936

Auraline Composite Insash Stationary Casement (CHS)

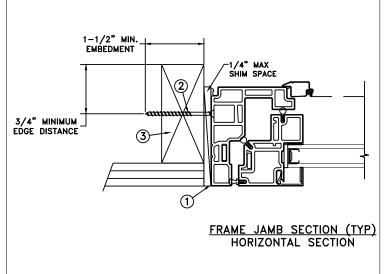
Two Wide

CAD DWG. No.:

21" O C TYP. 4" FROM CORNERS 16" O.C. TYP. TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW WOOD INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72.0625" x	72.0625"	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
- Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 3.0 mm annealed 13.0 mm airspace 3.0 annealed glass.
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This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

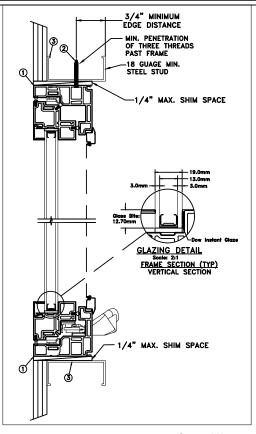
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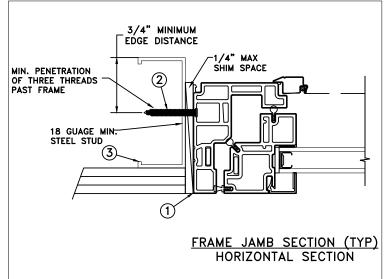
JUSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

	DATE: 06/19/2020	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601
DRAWN BY: T. BROOKS	SCALE: NTS	PHONE: (800) 535-3936
CHECKED BY: J. GOOSSEN	TITLE:	
APPROVED BY: J. GOOSSEN	Auraline	Composite Insash Stationary Casement (CHS) Two Wide
RECORD No.: D015927		1 WO WILE
REPORT No.: L0255.01-301-47	7	CAD DWG. No.: REV: A SHEET 4 of 10

21" O C TYP. 4" FROM CORNERS 16" O.C. TYP. TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW STEEL INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72.0625" x	72.0625"	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring through head and side jambs into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

APPROVED BY:

J. GOOSSEN

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 3.0 mm annealed 13.0 mm airspace 3.0 annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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JUSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

DATE: 06/19/2020 DRAWN BY: T. BROOKS SCALE: NTS CHECKED BY: TITLE: J. GOOSSEN

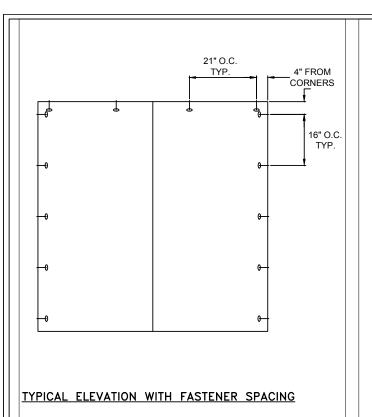
IELBWEN KLAMATH FALLS OR, 97601

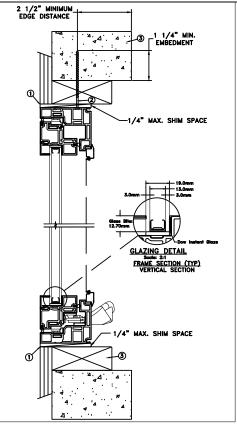
3737 LAKEPORT BLVD.

PHONE: (800) 535-3936

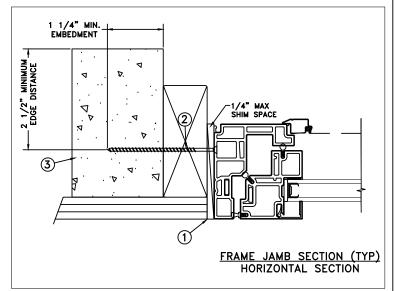
Auraline Composite Insash Stationary Casement (CHS) Two Wide

RECORD No.: D015927 REPORT No.: L0255.01-301-47 CAD DWG. No.:





THROUGH FRAME/SCREW CONCRETE INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72.0625" x	72.0625"	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" Tapcon or equivalent fasteners through the head and side jambs with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

APPROVED BY:

J. GOOSSEN

RECORD No.: **D015927**

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 3.0 mm annealed 13.0 mm airspace 3.0 annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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JUSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

DATE: 06/19/2020 DRAWN BY: T. BROOKS SCALE: NTS CHECKED BY: TITLE: J. GOOSSEN

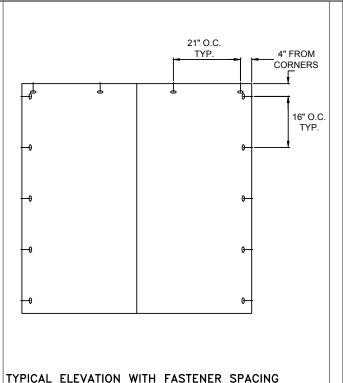
TELD WEN KLAMATH FALLS OR, 97601

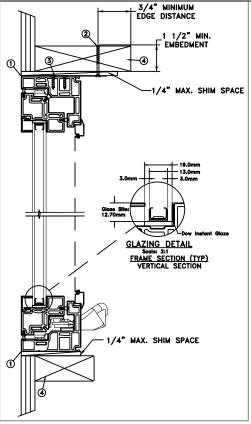
3737 LAKEPORT BLVD.

PHONE: (800) 535-3936

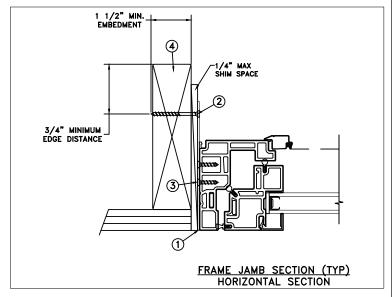
Auraline Composite Insash Stationary Casement (CHS) Two Wide

REPORT No.: L0255.01-301-47 CAD DWG. No.:





MASONRY STRAP WOOD/SCREW INSTALLATION



MAXIMUM		DP	IMPACT
72.0625" x	72.0625"	+50/-55	NO

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed,tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing is 3.0 mm annealed 13.0 mm airspace 3.0 annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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No. 58920

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No. 58920

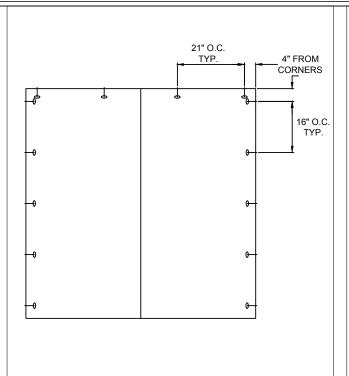
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JUSEPH A. REED, P.E.
Florida P.E. No. 58920, REG. No. 33474
5 Leigh Drive
York, PA. 17406
(717) 846-1200

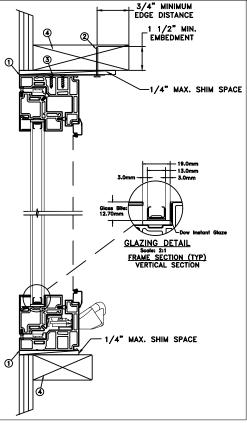
DATE: 06/19/2020 3737 LAKEPORT BLVD. TELBWEN KLAMATH FALLS OR, 97601 DRAWN BY: T. BROOKS SCALE: NTS PHONE: (800) 535-3936 CHECKED BY:

J. GOOSSEN TITLE: Auraline Composite Insash Stationary Casement (CHS) APPROVED BY:

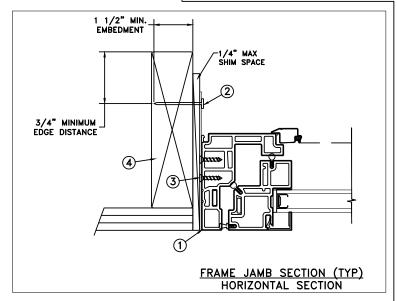
J. GOOSSEN Two Wide RECORD No.: D015927 REPORT No.: L0255.01-301-47 CAD DWG. No.: 7 of 10



TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP WOOD/NAIL INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72.0625" x	72.0625"	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

RECORD No.: D015927

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 3.0 mm annealed 13.0 mm airspace 3.0 annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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DATE: 06/19/2020 DRAWN BY: T. BROOKS SCALE: NTS CHECKED BY:

J. GOOSSEN TITLE: APPROVED BY:

J. GOOSSEN

TELBWEN KLAMATH FALLS OR, 97601

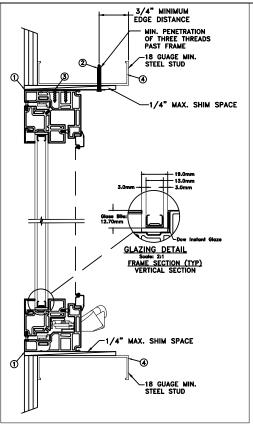
3737 LAKEPORT BLVD.

PHONE: (800) 535-3936

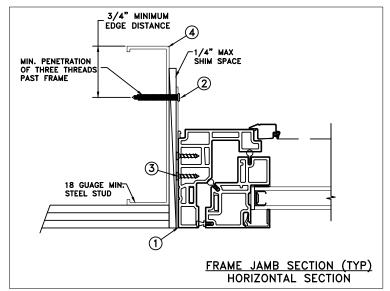
Auraline Composite Insash Stationary Casement (CHS) Two Wide

REPORT No.: L0255.01-301-47 CAD DWG. No.:

TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP STEEL/SCREW INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72.0625" x	72.0625"	+50/-55	NO

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed,tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing is 3.0 mm annealed 13.0 mm airspace 3.0 annealed glass.
- Use structural or composite shims where required.

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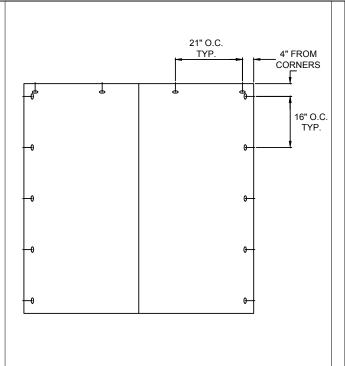
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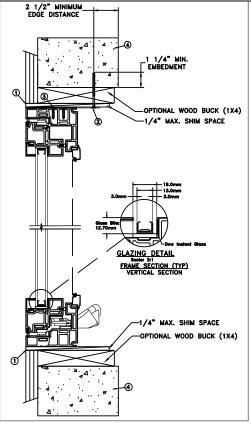


JUSEPH A. REED, P.E.
Florida P.E. No. 58920, REG. No. 33474
5 Leigh Drive
York, PA. 17406
(717) 848-1200

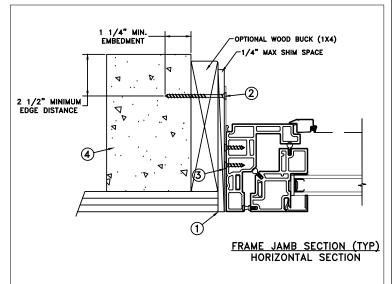
	06/19/	/2020	TET	DWEN	T.,, 373	37 LAKE	PORT BLVD.
DRAWN BY: T. BROOKS	SCALE:	NTS '	JEL	-17 44 E T.	KLAMA I PHOI	H FALL NE: (80	S OR, 97601 00) 535-3936
CHECKED BY: J. GOOSSEN	TITLE:			To a la Chatiana		/	(CLIC)
APPROVED BY: J. GOOSSEN	Au	raline Co	Composite Insash Stationary Casement (CHS) Two Wide				
RECORD No.: D015927				1 WO WIGC			
REPORT No.: L0255.01-301-4	7			CAD DWG. No.:	REV: A	SHEET	9 of 10



TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP CONCRETE SCREW INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72.0625" x	72.0625"	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 3/16" Tapcon or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.42). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation. SEPHA REED

General Notes:

REPORT No.: L0255.01-301-47

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 3.0 mm annealed 13.0 mm airspace 3.0 annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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No. 58920 Joseph a. Reed ORIDACK MONALEMINI 2020.08.04 09:06:59 -04'00'

JUSEPH A. REED, P.E. Florida P.E. No. 58920, REG. No. 33474 5 Leigh Drive York, PA. 17406 (717) 846-1200

	DATE: 06/19/2020	3737 LAKEPORT BLVD. **REALTH STATES OF THE		
DRAWN BY: T. BROOKS	SCALE: NTS	PHONE: (800) 535-3936		
CHECKED BY: J. GOOSSEN	TITLE:			
APPROVED BY: J. GOOSSEN	Auraline Composite Insash Stationary Casement (CHS) Two Wide			
RECORD No.: D015927]	I WO WILL		

CAD DWG. No.: 10 of 10